



Dart Aerospace Ltd.
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RBEB290-P0001-101-11
Job Sheet 195665



Part No: RBEB290-P0001-101-11

Job Qty: 2 pcs

Part Name: Pad w/Adhesive Backing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEB290-P0001-101Rev A IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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CANADA
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Container No: S189470



Part: RBEB290-P0001-101-11

Job No: 195665

Serial No/Batch: S189470

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/12/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/7/19		0.00	0.10	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	6/7/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	6/7/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	6/7/19		0.00	0.00	QC 21 - SA - 21		DAS 21 9-89
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Cut as per DWG.
Descriptions:

JUN 1 2 2019
GA024

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8969K654	Ultra-Strength Oil-Resistant Buna-N Rubber Adhesive-Back Sheet 3/32" Thick	.1320 Ea (.066 ea)	100-Small Fab - 1	

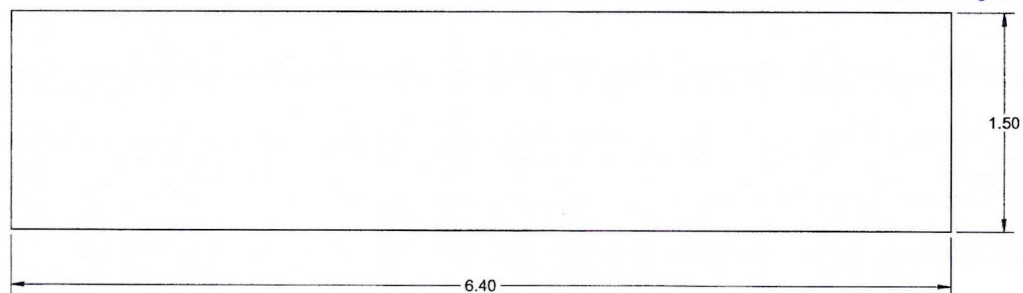
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	8969K654	0	0	0

Part Specifications
Specifications could not be found.

Plex 5/29/19 11:05 AM Dart.lajeunesse.marie

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165665 M.C.S.
1905-29



RBEB290-P0001-101-11 FRONT PAD

NOTES:

- 1) MATERIAL: McMaster#8969K654 OR EQUIV. (ULTRA-STRENGTH OIL-RESISTANT BUNA-N RUBBER ADHESIVE-BACK SHEET 3/32" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = ± 0.1 " / $\pm 1^\circ$
X.XX = ± 0.01 " / $\pm 0.5^\circ$
X.XXX = ± 0.005 " / $\pm 0.1^\circ$
X.XXXX = ± 0.0005 " / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	<i>[Signature]</i>	RBEB290-P0001-101	SHEET 9 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
		ALIGNMENT TOOL	NTS
DATE	27/05/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					